

Claims

1. A product comprising man-made vitreous fibres formed of a composition which includes, by weight of oxides,

SiO <sub>2</sub>	32 to 48%
Al <sub>2</sub> O <sub>3</sub>	18 to 30%
CaO	10 to 30%
MgO	2 to 20%
FeO	2 to 15%
Na <sub>2</sub> O + K <sub>2</sub> O	0 to 10%
TiO <sub>2</sub>	0 to 6%
Other Elements	0 to 15%

and the composition has a viscosity at 1400°C of 10 to 70 poise,

and the fibres have a dissolution rate of at least 20nm per day when measured at a pH of 4.5.

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